

Lyson 7470 inks are for use in Inca Eagle, Columbia and Spyder models, Agfa/Gandi 1224 & 3150, Annapurna M & XL, Chromaprint 22UV, L&P Virtu 36 UV Flatbed printers. Lyson[®] 7470 Series Digital Imaging Inks are designed for superior performance on standard POP materials. Primary uses of this product are for POP displays, durable graphics and billboard banners where flexibility and adhesion is of primary importance. Typical substrates are polypropylene, styrene, Sintra, Dibond and foamboard. The primary features of these inks are as follows:

- Superior adhesion performance on a variety of fluted polypropylene substrate materials.
- Formulated for use in flexible applications
- Excellent resistance to edge chipping on styrene, foamboard and fluted polypropylene materials when used with a knife or router cutter.
- Long term exterior performance with proven resistance to the effects of UV degradation and color fade.
- High impact, high intensity colors with extended color gamut
- Consistent color density values
- Adhesion on a variety of flexible and rigid substrates

SUBSTRATES

Fluted polypropylene, reinforced vinyl banner and pressure sensitive vinyl. Styrene, Foamboard, Sintra and Dibond.

Adhesion should always be tested as adhesion does depend upon curing conditions, age and manufacturer of substrate. Adhesion may be improved when the substrate is cleaned with a suitable solvent such as isopropanol.

USER INFORMATION

INK CHANGEOVER

Thoroughly clean your current ink system and jet assemblies with LWU7001FF UV Flush Solution. Avoid contact with skin. Wear protective safety glasses and appropriate gloves when handling flush solution. Consult MSDS for proper procedures for using Flush solution. Check, clean and replace, where necessary, mesh filters at the base of primary ink tanks. *Complete conversions procedures available upon request.*

When UV digital equipment is not in use for extended periods of time the ink should be flushed from the printheads to avoid unwanted curing from stray light sources that can cause permanent printhead damage.

CURING PARAMETERS

Lyson[®] 7470 Series Inks are formulated to cure when exposed to a focused, medium pressure mercury vapor lamp providing 225 – 300 mJ/cm² and 600 mW/cm². (EIT Uvicure Plus radiometer, measuring the UVA spectrum)

CLEAN UP

Cleaning Solution: For cleanup of ink spills and equipment use LWU7001FF UV Maintenance Solution. Avoid contact with skin. Wear approved safety glasses and appropriate gloves when using Maintenance Solution. *Consult MSDS for further safety precautions.*

STORAGE

Store ink and flush solutions at 18° - 27° C (65° - 80° F). Ink and flush solutions should always be kept away from heat, sparks, and flames. If stored at a different temperature, the ink should be allowed to reach room temperature before calibration or printing. The shelf life of this product is 12 months from the date of manufacture when stored under prescribed conditions.

OPTIMAL ENVIRONMENTAL OPERATING PARAMETERS

Temperature: 66 °F – 80 °F [19 °C – 27 °C]
 Humidity: Optimum: 40% - 60% (non-condensing)
 Operational : 30% - 70% (non-condensing)

GENERAL INFORMATION

INK HANDLING

All personnel mixing and handling these products must wear gloves and eye protection. Clean up all spills immediately. If ink does come in contact with skin, wipe ink off with a clean, dry cloth (do not use solvent or flush solution). Wash the affected area with soap and water. Consult the Lyson[®] 7470 Series Material Safety Data Sheet for further instructions and warnings.

EXTERIOR PERFORMANCE & DURABILITY

When Lyson[®] 7470 Series Inks are used with the proper color management, color variance will be minimal over a period of 24 months vertical outdoor exposure.

PRODUCT OFFERING

PACKAGING

All colors listed below are available in 1 and 5 liter containers.

Stock Number	Colors	Stock Number	Colors
LWU7470CY	Cyan	LWU7470CL	Lt Cyan
LWU7470MA	Magenta	LWU7470ML	Lt Magenta
LWU7470YE	Yellow	LWU7470YL	Lt Yellow
LWU7470KK	Black	LWU7470KL	Lt Black
LWU7470WH	White		

PACKAGING

Flush Solutions are available in 1 and 5 liter containers and Cleaning Solutions in 5 liter containers.

Stock Number	Clean Up
LWU7001FF	UV Maintenance Solution

To ensure Nazdar[®] Lyson[®] 7470 Series Ink density values do not change during outdoor exposure, it is important to use proven substrates (flexible vinyls and pressure sensitive vinyls) that do not "yellow" or vary from their original white cast when exposed outdoors. Nazdar[®] Lyson[®] 7470 Series Inks are formulated for maximum adhesion to an extensive range of materials. Always pretest for acceptable adhesion prior to production.

Nazdar[®] stands behind the quality of this product. Nazdar[®] cannot, however, guarantee the finished results because Nazdar[®] exercises no control over individual operating and production procedures. While technical information and advice on the use of this product is provided in good faith, the user bears sole responsibility for selecting the appropriate product for their end use requirements. Users are also responsible for testing to determine that our product will perform as expected during the printed item's entire life cycle from printing, post print processing, and shipment to end use. This product has been specially formulated for digital printing, and it has not been tested by any other method. Any liability associated with the use of this product is limited to the value of the product purchased from Nazdar[®].

Based on information from our raw material suppliers, these products are formulated to contain less than 0.06% lead. If exact heavy metal content is required, independent lab analysis is recommended.

Nazdar Worldwide Headquarters

8501 Hedge Lane Terrace, Shawnee, KS 66227-3290 USA
Toll Free: 866.340.3579 or Tel: 913.422.1888 Fax: 913.422.2296
e-mail: custserv@nazdar.com

Nazdar Limited

Barton Road, Heaton Mersey, Stockport, England SK4 3EG
Tel: + (44) 0.161.442.2111 Fax: + (44) 0.161.442.2001
e-mail: technicalservicesuk@nazdar.com

<http://www.nazdar.com>